



Marley

Engineered Products

FRC (Model C) Series Fan Forced Wall Heaters

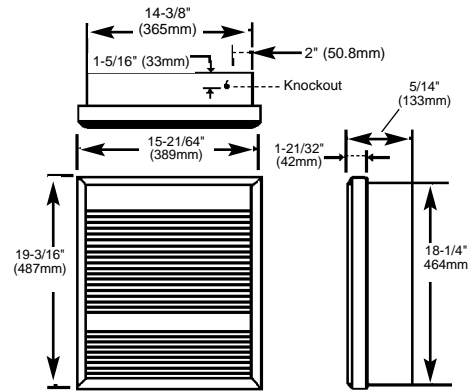


TABLE 1

MODEL #	VOLTS	PH	WATTS	BTU/HR	AMPS	WIRE SIZE
FRC3027C	277	1	3000/1500	10,239/5120	10.8/5.4	12 AWG
FRC4020C	208	1	4000/2000	13,652/6826	19.2/9.6	10 AWG
FRC40203C	208	3	4000	13,652	11.1	10 AWG
FRC4024C	240/208	1	4000/3000 2000/1500	13,652/10,239 6826/5120	16.7/14.4 8.3/7.2	12 AWG 10 AWG
FRC40243C	240/208	3	4000/3000	13,652/10,239	9.7	12 AWG
FRC4027C	277/240	1	4000/3000 2000/1500	13,652/10,239 6826/5120	14.4/12.5 7.2/6.3	10 AWG
FRC4820C	208	1	4800	16,382	23.1	10 AWG
FRC48203C	208	3	4800	16,382	13.4	10 AWG
FRC4824C	240/208	1	4800/3600	16,382/12,287	20.0/17.3	10AWG
FRC48243C	240	3	4800	16,382	11.6	10 AWG
FRC4827C	277/240	1	4800/3600	16,382/12,287	17.3/15.0	10 AWG



File E21609

Installation & Maintenance Instructions

Dear Owner,

Congratulations! Thank you for purchasing this new heater manufactured by a division of Marley Engineered Products. You have made a wise investment selecting the highest quality product in the heating industry. Please carefully read the installation and maintenance instructions shown in this manual. You should enjoy years of efficient heating comfort with this product from Marley Engineered Products... the industry's leader in design, manufacturing, quality and service.

*... The Employees of
Marley Engineered Products*



WARNING



Read Carefully - These instructions are written to help you prevent difficulties that might arise during installation of heaters. Studying the instructions first may save you considerable time and money later. Observe the following procedures, and cut your installation time to a minimum.

TO REDUCE RISK OF FIRE OR ELECTRIC SHOCK:

1. Disconnect all power coming to heater at main service panel before wiring or servicing.
2. All wiring must be in accordance with the National and Local Electrical Codes and the heater must be grounded.
3. Verify the power supply voltage coming to heater matches the ratings printed on the heater nameplate before energizing.
4. This heater is hot when in use. To avoid burns, do not let bare skin touch hot surfaces.

5. Do not insert or allow foreign objects to enter any ventilation or exhaust opening as this may cause an electric shock, fire, or damage to the heater.
6. Do not block air intakes or exhaust in any manner. Keep combustible materials, such as crates, drapes, etc., away from heater. Do not install behind doors, furniture, towels, or boxes.
7. A heater has hot and arcing or sparking parts inside. Do not use it in areas where gasoline, paint, or flammable liquids are stored.
8. Use this heater only as described in this manual. Any other use not recommended by the manufacturer may cause fire, electric shock, or injury to persons.
9. This heater is not approved for use in corrosive atmospheres such as marine, green house, or chemical storage areas.

SAVE THESE INSTRUCTIONS



CAUTION



FOR SAFE OPERATION AND REDUCED RISK OF FIRE, INJURY OR HEATER DAMAGE, OBSERVE THE FOLLOWING:

1. Do **NOT** use a remote thermostat with this heater. Built in thermostat cycles the heating element only. Fan delay control automatically turns fan ON and OFF, and provides a fan delay OFF feature to remove residual heat after thermostat has turned heating elements off. Wiring of heater in any manner which defeats the fan delay OFF feature can result in overheating and permanent damage to heater, and will void the warranty.
2. For wall mounting only with air discharge downward. Do **NOT** install in floor, ceiling, upside down (air discharge upward), or sideways.
3. Do **NOT** operate heater without grille installed.
4. Maintain the following clearances:
 - Bottom of heater to floor – 8" (203mm)
 - Sides of heater to adjacent wall – 8" (203mm)
 - Top of heater to ceiling – 36" (915mm)
5. This heater is hot when in use. Do **NOT** install heater behind door, behind towel rack, inside closet, where drapery could touch heater or be damaged by heat, or where airflow to heater may be obstructed. Keep electrical cords, bedding, furniture, and other items away from heater.
6. Heater must be cleaned periodically (at least annually) to assure proper performance and prevent overheating. See section on cleaning and maintenance.

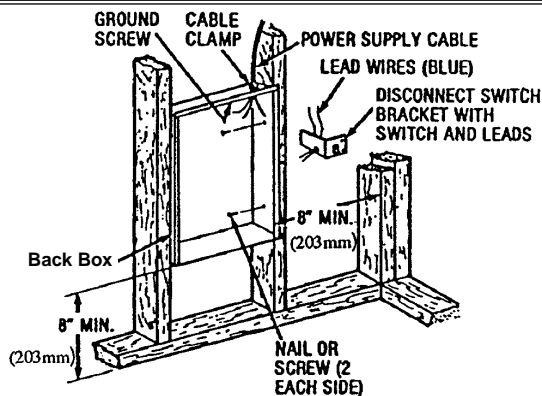


Fig. 1: Locating Recessed Back Box in New Construction

Installation of Recessed Back Box in New Construction

1. Mounting Back Box (See Figure 1)
 - a. Place the back box between two 16" (506 mm) center-to-center wall studs at the desired mounting height but no closer than 8" (203 mm) to adjacent wall or floor.
 - b. Align back box such that the bottom and sides will be flush with finished wall surface (top flange of back box should protrude approximately 1/2" (12.7 mm) from finished wall surface).
 - c. Secure the back box in position with wood screws or nails as shown in Figure 1.
2. Power Supply Wiring (See Figure 1)

Note: Wire compartment volume - 119in³ (1950cm³).

 - a. Run a power supply cable into the knockout area in the upper right hand corner of the back box. All wiring must be in accordance with National and Local Electrical Codes. Refer to Table 1 for correct wire size.
 - b. Remove disconnect switch bracket by loosening two screws on the right side.
 - c. Install a cable clamp in the "knockout" in the top of the back box.
 - d. Insert power supply cable through cable clamp, allowing at least 6" (152mm) of leads to extend inside the back box. Connect the blue lead wires of disconnect switch to the supply wire leads using wire connectors (see wiring diagram, pg. 3).

- e. Ground the back box using the green screw located in the inside top of the box.
- f. Secure disconnect switch bracket in place by tightening screws.

Installation of Recessed Back Box in Existing Construction

1. Provide a wall opening 14-1/2" (362mm) wide by 18-1/2" (470mm) high at the desired mounting height, but no closer than 8" (203mm) to floor (See Figure 2).
2. Power Supply Wiring

Note: Wiring Compartment Volume - 119in³ (1950cm³).

 - a. Run a power supply cable into the area above the top of the wall opening. All wiring must be in accordance

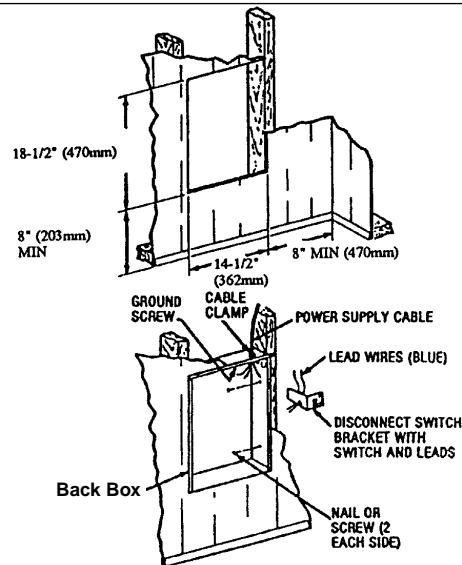


Fig. 2: Locating Recessed Housing in Existing Construction

with National and Local electrical codes. Refer to Table 1 for correct wire size.

- b. Remove disconnect switch bracket by loosening the two screws on the right side.
 - c. Install a cable clamp in the "knockout" in the top of back box.
 - d. Insert power supply cable through cable clamp, allowing approximately 6" (152mm) of cable length to remain inside the back box to facilitate connections.
3. Mounting Back Box
 - a. Place the back box into wall opening flush with finished wall surface on bottom and sides of box. (Top flange of back box should protrude approximately 1/2" or 12.7mm from finished wall surface).
 - b. Secure the back box in place with wood screws or nails.
 4. Wiring Disconnect Switch
 - a. Connect the power supply wires to the blue wires of the disconnect switch using wire connectors (see wiring diagram, pg. 3).
 - b. Ground the back box using the green ground screw located in the inside top of the box.
 - c. Secure disconnect switch bracket in place by tightening screws.

Installation of Back Box with Surface-Mounting Frame (See Figure 3)

1. Secure back box to wall with knockouts in upper right hand corner using screws and anchors.
2. Hang the surface-mounting frame on the back box. Ensure that the back edge of the surface-mounting frame is flush against the wall.

NOTE: If heater is located in a high traffic area, where it may be subjected to vandalism or abuse, take extreme care to see that the box is firmly attached to the wall.

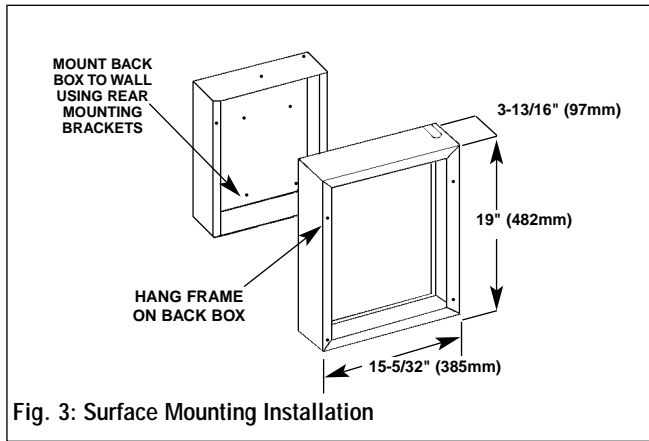


Fig. 3: Surface Mounting Installation

3. Power Supply Wiring

NOTE: Wiring Compartment Volume - 119in³ (1950cm³).

a. Run a power supply cable into the area of the upper right corner of the mounting frame. Arrangement of wiring to this point must be in accordance with national and local codes. Refer to specifications on page 2 for proper wire sizes.

NOTE: If the wiring is to run through the wall, cut a hole in the area of the top of the backbox. Run the supply wire through this hole. Then remove the “knockout” from the top of the box and proceed to step C.

- b. Remove the “knockout” on the top side of the frame.
- c. Remove disconnect switch bracket by loosening the two screws on the right side.
- d. Feed the power supply cable through the frame allowing 6" (152mm) of lead to remain inside the back box (using cable clamp, connector, or other suitable strain relief).
- e. Secure the power supply cable to the back box (using cable clamp, connector, or other suitable strain relief) allowing 6" (152mm) of lead to remain inside the back box.
- f. Connect supply wires to blue wires of disconnect switch using wiring connectors (See wiring diagram, pg. 3).
- g. Ground the back box by connecting the supply ground leadwire to the green ground screw located in the inside top of the box.
- h. Secure disconnect switch bracket in place.

Installation of Heater Assembly and Grille

After back box is completely installed and no further construction dirt is expected, clean debris from back box, remove heater assembly from its carton. Refer to Figure 4 and proceed as follows:

1. Insert the heater assembly into back box, placing the four mounting holes (with key-hole slots) over the screws in the box. Tighten all screws securely.
2. If surface-mounting frame is used, ensure that the frame is even with all four heater assembly tabs before tightening screws.
3. Connect the two disconnected switch wires to the heat-control switch (thermostat) leads using wirenuts (see wiring diagrams, pg. 3) After connection, push wires back into the opening.
4. Turn thermostat to the extreme counterclockwise position.
5. Push disconnect switch into ON position.
6. Latch at bottom of heater assembly should be in up position.
7. Mount grille over tabs on fan deck and push down until grille is secure.
8. Insert screwdriver through bottom louver in grille and loosen screw while holding bottom of grille against wall. This will allow latch to drop in place. Tighten screw.

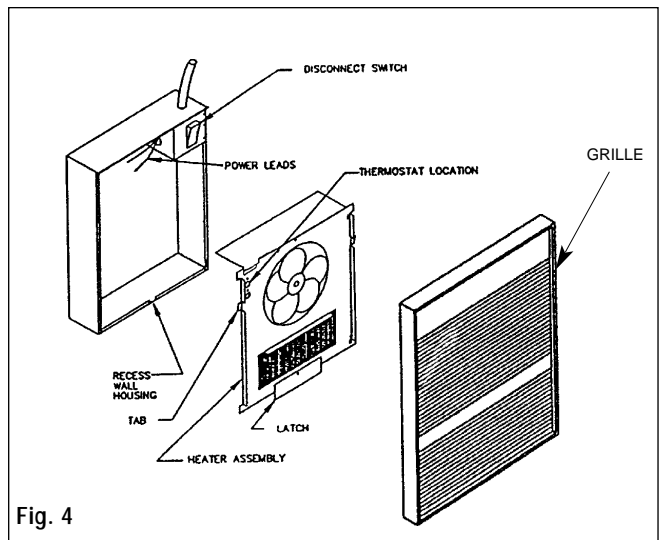
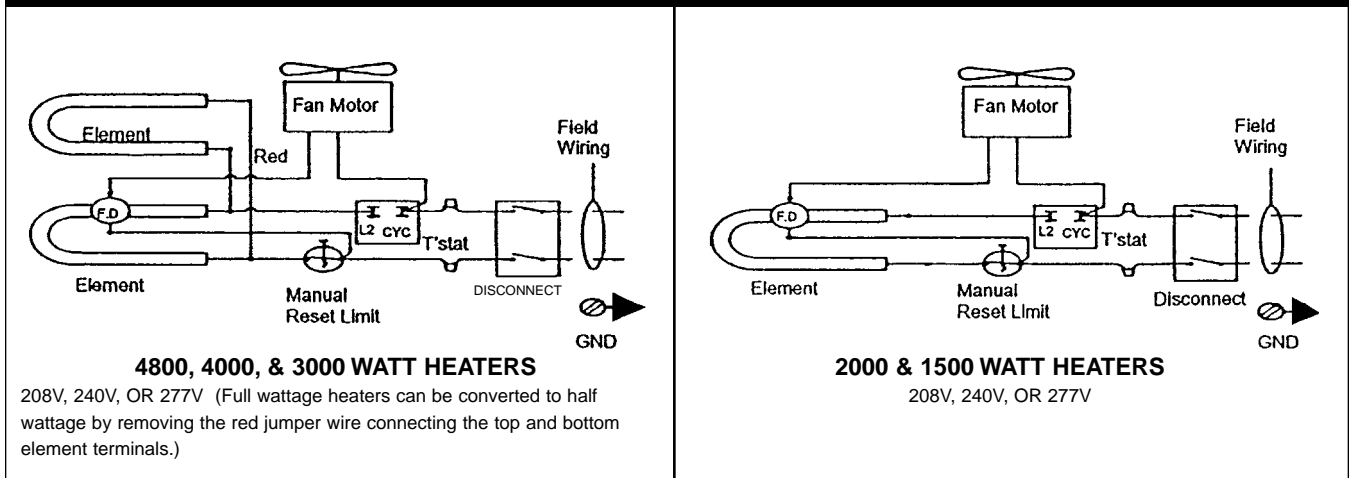


Fig. 4

Wiring Diagrams



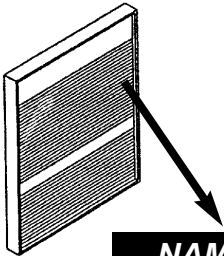
Operation

1. Rotate the thermostat fully clockwise. This should energize the heating elements and cause warm air to flow from the hot air discharge at the openings in the bottom of the grille.
2. After the operation check, rotate the thermostat to the desired position to obtain room comfort.

NOTE: For best results, the heater should be left "ON" constantly during the heating season because the thermostat, when properly set, will maintain the desired temperature.

Cleaning & Maintenance

To maintain optimum performance and efficiency, heater should be cleaned and checked periodically. It is recommended the heater be cleaned at least annually. (more often if used in a dirty environment)



NAMEPLATE

MODEL NO. **FRC4024C** DATE CODE: **0302**
FAN FORCED WALL HEATER
APPAREIL DE CHAUFFAGE MURAL À AIR PULSÉ
VOLTS AC 60HZ WATTS PHASE
240 4000 1
MUST BE USED WITH FRABB BACK BOX.
DO NOT OPERATE WITHOUT FRCFC FRONT COVER IN PLACE. 774G LISTED ROOM HEATER
DOIT ÊTRE UTILISÉ AVEC FRABB BOÎTIER ARRIÈRE NE PAS UTILISER SI LE COUVERCLE AVANT FRA N EST PAS EN PLACE.
DEBE USARSE CON CAJA POSTERIOR FRBB NO DEBE ENCENDERSE SIN LA CUBIERTA SERIE FRC-FC
MARLEY ENGINEERED PRODUCTS BENNETTSVILLE, SC 29512 USA **399761087**



CAUTION



TO PREVENT POSSIBLE ELECTRIC SHOCK, ALWAYS DISCONNECT ALL POWER TO HEATER AT MAIN DISCONNECT PANEL OR FUSE BOX BEFORE CLEANING OR MAINTENANCE TO HEATER.

To Clean Heater:

1. Disconnect power to heater at main panel or breaker.
2. Remove thermostat knob (if provided) and remove front cover (grille) as follows: (See figure 4)
 - Insert screw driver through bottom louver and loosen one screw that holds latch mechanism.
 - Lift front cover upward and pull top outward to remove.
3. Push ON/OFF switch to OFF position.
4. Using vacuum cleaner nozzle, brush, or dust cloth, remove dust and any foreign material from heater. Use care to not bend fan blade or damage heater wiring. (Spin blade by hand to make sure it turns freely.)
5. Push ON/OFF switch to ON position.
6. Replace front cover and secure latch mechanism. (See installation of heater Assembly and Grille.)
7. Reconnect power to heater and verify that heater operates properly.

TO RESET MANUAL RESET LIMIT:

Your heater is equipped with a manual reset safety thermal limit control that will automatically turn the heater off to prevent a fire if the heater overheats. This control is located on the fan panel assembly between the element and fan blade and marked "reset". The red reset button can be seen through the front grille when the heater is installed. To reset, allow the heater to cool, then push the red button that is visible through the hole in the fan panel. The heater should immediately return to normal operation.

LIMITED WARRANTY

All products manufactured by Marley Engineered Products are warranted against defects in workmanship and materials for one year from date of installation, except heating elements which are warranted against defects in workmanship and materials for five years from date of installation. This warranty does not apply to damage from accident, misuse, or alteration; nor where the connected voltage is more than 5% above the nameplate voltage; nor to equipment improperly installed or wired or maintained in violation of the product's installation instructions. All claims for warranty work must be accompanied by proof of the date of installation.

The customer shall be responsible for all costs incurred in the removal or reinstallation of products, including labor costs, and shipping costs incurred to return products to Marley Engineered Products Service Center. Within the limitations of this warranty, inoperative units should be returned to the nearest Marley authorized service center or the Marley Engineered Products Center, and we will repair or replace, at our option, at no charge to you with return freight paid by Marley. It is agreed that such repair or replacement is the exclusive remedy available from Marley Engineered Products.

THE ABOVE WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED THE AFORESAID EXPRESSED WARRANTIES ARE HEREBY DISCLAIMED AND EXCLUDED FROM THIS AGREEMENT. MARLEY ENGINEERED PRODUCTS SHALL NOT BE LIABLE FOR CONSEQUENTIAL DAMAGES ARISING WITH RESPECT TO THE PRODUCT, WHETHER BASED UPON NEGLIGENCE, TORT, STRICT LIABILITY, OR CONTRACT.

Some states do allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

For the address of your nearest authorized service center, contact Marley Engineered Products in Bennettsville, SC, at 1-800-642-4328. Merchandise returned to the factory must be accompanied by a return authorization and service identification tag, both available from Marley Engineered Products. When requesting return authorization, include all catalog numbers shown on the products.

HOW TO ORDER REPAIR PARTS

In order to obtain any needed repair or replacement parts, warranty service or technical information, please contact Marley Engineered Products Service Center toll-free by calling 1-800-642-HEAT.

When ordering repair parts, always give the information listed as follows:

1. The Part Number
2. The Model Number
3. The Part Description
4. Date of Manufacture

Part No. 5200-2152-003

ECR 35194

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Marley
Engineered Products

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